**Specialty Threads**

**COATS BOBBIN®**
- Soft & lightweight, continuous filament polyester thread
- Creates a smooth backing for designs
- Fine, yet strong
- More thread can be wound on the bobbin meaning less rewinding
- Compatible with polyester, rayon or metallic embroidery threads
- Lint-free, low stretch
- Available in 2 sizes: 1800 yd mini king and 625 yd spool

**COATS TRANSPARENT®**
- Polyester Monofilament
- Use when invisible thread is desired for home dec, machine quilting or crafts
- Available in size .004

**COATS OUTDOOR®**
- 100% continuous multifilament polyester thread
- Ideal for canvas products like sails and tents, outdoor furniture and awnings
- UV Resistant
- Colorfast
- Extra Strong
- Available in two sizes, 200 yd mini king or spool

**COATS BEADING®**
- Size B
- Pre-waxed
- Fine enough for sewing beads, strong enough for stringing beads
- 72 yd per bobbin

**COATS SURELOCK®**
- 100% spun polyester
- Perfect for overlock finishing of raw edges, seams and rolled hems
- Economical 3000 yd cones

**COATS EXTRA STRONG & UPHOLSTERY®**
- For machine and hand sewing of upholstery, outdoor, and heavy weight fabrics 100% Extra Strong Nylon

**COATS DUAL DUTY®**
- Dual Duty XP® – The ‘Xtra’ Performance Threads
- XP (Extra Performance) means:
  - Smooth & Beautiful
  - Strong – No breakage
  - Consistent tension, balanced twist
  - Excellent stitch formation
  - Colorfast, weather resistant
- What is Dual Duty XP?
  - Unique polyester wrapped core spun thread produced using a new advanced spinning technology
- Available in three weights – fine, general purpose and heavy for all of your sewing needs.

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**Thread & Needle Chart**

<table>
<thead>
<tr>
<th>FABRIC</th>
<th>THREAD</th>
<th>NEEDLE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Very Lightweight</td>
<td>All Purpose</td>
<td>Topstitching</td>
</tr>
<tr>
<td>Batiste, chiffon, nylon tricot, organdy, voile, as well as other sheer fabrics</td>
<td>Dual Duty XP Fine</td>
<td>Dual Duty XP Fine</td>
</tr>
<tr>
<td>Lightweight</td>
<td>Dual Duty XP Fine</td>
<td>Dual Duty XP Fine</td>
</tr>
<tr>
<td>Chalis, chambray, crepe, crepe de chine, cotton knits, eyelet, guaze, georgette, gingham, interlock, jersey, percale, seersucker, silk, sateen, microfiber</td>
<td>Dual Duty XP All Purpose</td>
<td>Size 11 (75)</td>
</tr>
<tr>
<td>Medium-weight</td>
<td>Dual Duty XP All Purpose</td>
<td>or Coats 100% Cotton for woven natural fabrics</td>
</tr>
<tr>
<td>Broadcloth, brocade, chino, chintz, corduroy, double knit, flannel, linen, oxford cloth, pique, poplin, satin, shantung, suiting, sweatshirt, swimwear, synthetic suedes, terry, velour, velvet, velveteen</td>
<td>Coats Cotton Covered</td>
<td>Size 11 (75)</td>
</tr>
<tr>
<td>Medium to Heavyweight</td>
<td>Dual Duty XP Heavy</td>
<td></td>
</tr>
<tr>
<td>Coating, denim, double knit, drapery fabric, fake fur, felt, fleece, gabardine, leather, leather-like, quilted fabric, sweater knits, ticking, twill, upholstery fabric</td>
<td>Coats Cotton Covered</td>
<td></td>
</tr>
<tr>
<td>Heavyweight</td>
<td>Dual Duty XP Heavy</td>
<td></td>
</tr>
<tr>
<td>Canvas, duck, sailcloth, upholstery</td>
<td>Coats Extra Strong</td>
<td></td>
</tr>
<tr>
<td>Dual Duty XP Heavy 15 wt</td>
<td>Coats Extra Strong</td>
<td></td>
</tr>
<tr>
<td>Upholstery</td>
<td>Dual Duty XP Heavy 15 wt</td>
<td></td>
</tr>
</tbody>
</table>

**SPECIAL PROJECTS**

- Hand Quilting: Dual Duty Plus Hand Quilting 25 wt or Coats Cotton Hand Quilting 20 wt
- Between/Quilting Hand Needle Size 7, 8, 9, or 10
- Hand Quilting: Bold Hand Quilting
- Between/Quilting Hand Needle Size 6-7
- Machine Quilting: Dual Duty XP All Purpose or Fine, Coats Cotton Machine Quilting 30 wt
- Machine Needle Size 14 (90)
- Hand Appliqué: Dual Duty XP Fine 60 wt Paper Piecing 60 wt
- Between/Quilting Hand Needle Size 8 or 9
- Machine Appliqué: Coats Trilobal Polyester, Dual Duty XP All Purpose or Fine 40 wt
- Machine Needle Size 11 (75)
- Hand Sewing on Buttons, Heavyweight Fabrics, Rug Binding
- Dual Duty Plus Button & Craft
- Embroidery Crewel Hand Needle Size 6 or 7
- Machine Embroidery: Coats Trilobal Polyester 40 wt
- Machine Needle Size 11 (75)
- Upholstery: Dual Duty XP Heavy 15 wt
- Coats Extra Strong & Upholstery 15 wt
- Machine Needle Size 16 (100) or 18 (110)
Coats Dual Duty XP®

FINE
- Strong, yet fine thread
- Pucker free seams in light-weight fabrics
- Ideal for lingerie, bridal/formal and heirloom sewing

GENERAL PURPOSE
- A medium weight for most hand and machine sewing
- For all fibers, knits and wovens
- Largest color range in market
- 3 spool sizes

HEAVY
- A heavier, stronger thread
- For bold topstitching, cording and buttonholes
- Use with interior and exterior upholstery fabrics
- Use a size 16 or 18 machine needle

FASHION BRIGHTS
- Medium weight for most fabrics
- Strong, durable thread in vibrant colors for home or apparel

COLOR TINTS
- Palest tint of color
- Excellent for formal gowns, infant layettes

MULTICOLORS
- Whimsical decorative stitches
- Colorful accent for children’s clothing and home accessories

Coats Dual Duty Plus®

JEANS & TOPSTITCHING
- 3 Ply for better stitch definition
- Heavier weight for topstitching on bottom weight fabrics

JEANS
- Use a 16-18 topstitching
- Extra strong
- Heavier weight for bold topstitching on Denim and other fabrics

DENIM
- Heathered Denim color
- For construction and repair
- Strong

Coats Dual Duty Plus®

HAND Quilting Threads

BOLD HAND QUILTING™
- Our heaviest HAND quilting thread
- Perfect for Big Stitch hand work
- Glacé finish prevents tangles and knots

HAND QUILTING
- America’s favorite HAND quilting thread
- Polished glacé finish provides abrasion resistance and prevents tangling and knotting
- Multicolor HAND quilting thread adds dimension and interest
- Glacé finish

Coats Dual Duty XP®

Machine Quilting Threads

PIECEING
- Ideal for foundation paper piecing
- Create perfect points without adding bulk
- No distortion when paper is removed

Jeans & Topstitching
- Use a 16-18 topstitching
- Extra strong
- Heavier weight for bold topstitching on Denim and other fabrics

Denim
- Heathered Denim color
- For construction and repair
- Strong

Coats Cotton Covered®

PIECING & QUILTING
- The look & feel of cotton with the strength of polyester
- 2 spool sizes
- 250 yd or 500 yd

ALL PURPOSE
- Mercerized for luster and strength
- For all purpose sewing on natural fibers
- 100% Egyptian Extra Long Staple (ELS) cotton

MACHINE QUILTING
- Extra long staple Egyptian cotton for excellent sewability on natural fibers
- Mercerized for strength and luster
- Size 30, available on 350 yd spool and 1200 yd pencil tubes

MULTICOLORS
- Random variegation
- 40 wt, compatible with digitized embroidery
- Use color blends for shading in embroidered designs, contrasting colors to create interest
- Colorfast even with chlorine bleach

COATS Metallic®

SOLID COLORS
- Continuous filament tri-lobal construction
- Ideal for baby items, towels, outdoor projects, uniforms and other things that will be laundered frequently
- 40 wt, compatible with digitized embroidery
- Machine washable and dryable

MULTICOLORS
- Random variegation
- 40 wt, compatible with digitized embroidery
- Use color blends for shading in embroidered designs, contrasting colors to create interest
- Colorfast even with chlorine bleach

COATS Glow in the Dark

- 100% polyester, machine washable and dryable
- Use as an accent for children’s clothing and on fun accessories for their rooms
- The glow quickly recharges when exposed to light. For optimum glow, select filled in designs rather than outlines.

COATS Machine Embroidery

SOLID COLORS
- Mercerized for luster and strength
- For all purpose sewing on natural fibers
- 100% Egyptian Extra Long Staple (ELS) cotton

MACHINE QUILTING
- Perfect thread to add the luster of precious metals to projects
- Perfect thread to add the luster of precious metals to projects
- Smooth finish for trouble-free sewing
- Ideal for machine quilting, decorative stitching, digitized embroidery designs and appliqué

MULTICOLORS
- Random variegation
- 40 wt, compatible with digitized embroidery
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