



COATS

# Thread Advisor

Coats Dual Duty XP® - The 'Xtra' Performance Threads



## XP (Extra Performance) means:

- Smooth & Beautiful
- Strong – No breakage
- Consistent tension, balanced twist
- Excellent stitch formation
- Colorfast, weather resistant

## What is Dual Duty XP?

- Unique polyester wrapped core spun thread produced using a new advanced spinning technology

Available in three weights – fine, general purpose and heavy for all of your sewing needs.



## Thread & Needle Chart

FABRIC	THREAD		NEEDLE	
<b>Very Lightweight</b> Batiste, chiffon, nylon tricot, organza, voile, as well as other sheer fabrics	All Purpose Sewing	Topstitching	Machine Sewing	Hand Sewing
	Dual Duty XP Fine 60 wt	Dual Duty XP Fine 60 wt	Size 9 (65)	Size 9, 10
<b>Lightweight</b> Challis, chambray, crepe, crepe de chine, cotton knits, eyelet, gauze, georgette, gingham, interlock, jersey, percale, seersucker, silk, taffeta, microfiber		Dual Duty XP All Purpose	Size 11 (75)	Size 8, 9
	<b>Medium-weight</b> Broadcloth, brocade, chino, chintz, corduroy, double knit, flannel, linen, oxford cloth, pique, poplin, satin, shantung, suiting, sweatshirt, swimwear, synthetic suedes, terry, velour, velvet, velveteen	Dual Duty XP All Purpose or Coats 100% Cotton for woven natural fabrics 35 wt or Coats Cotton Covered 35 wt	Dual Duty XP Heavy	Size 11 (75) or Size 14 (90)
		Size 14 (90) or Size 16 (100)		Size 6
<b>Medium to Heavyweight</b> Coating, denim, double knit, drapery fabric, fake fur, felt, fleece, gabardine, leather, leather-like, quilted fabric, sweater knits, ticking, twill, upholstery fabric	Dual Duty XP Heavy 15 wt Coats Extra Strong Upholstery 15 wt		Size 16 (100) or Size 18 (110)	Size 1-5

## SPECIAL PROJECTS

Hand Quilting	Dual Duty Plus Hand Quilting 25 wt or Coats Cotton Hand Quilting 20 wt	Between/Quilting Hand Needle Size 7, 8, 9, or 10
Hand Quilting	Bold Hand Quilting	Between/Quilting Hand Needle Size 6-7
Machine Quilting	Dual Duty XP All Purpose or Fine, Coats Cotton Machine Quilting 30 wt	Machine Needle Size 14 (90)
Hand Appliqué	Dual Duty XP Fine 60 wt Paper Piecing 60 wt	Between/Quilting Hand Needle Size 8 or 9
Machine Appliqué	Coats Trilobal Polyester, Dual Duty XP All Purpose or Fine 40 wt	Machine Needle Size 11 (75)
Hand Sewing on Buttons, Heavyweight Fabrics, Rug Binding	Dual Duty Plus Button & Craft	Embroidery Crewel Hand Needle Size 6 or 7
Machine Embroidery	Coats Trilobal Polyester 40 wt	Machine Needle Size 11 (75)
Upholstery	Dual Duty XP Heavy 15 wt Coats Extra Strong & Upholstery 15 wt	Machine Needle Size 16 (100) or 18 (110)

## Specialty Threads

### COATS EXTRA STRONG & UPHOLSTERY®



S964 Thread Wt. 15

- For machine and hand sewing of upholstery, outdoor, and heavy weight fabrics 100% Extra Strong Nylon

### COATS TRANSPARENT®



S995 Thread Wt. 70

- Polyester Monofilament
- Use when invisible thread is desired for home dec, machine quilting or crafts
- Available in size .004

### COATS OUTDOOR®



D71 Thread Wt. 12

- 100% continuous multi-filament polyester thread
- Ideal for canvas products like sails and tents, outdoor furniture and awnings
- UV Resistant
- Colorfast
- Extra Strong
- Available in two sizes, 200 yd mini king or spool



S971 Thread Wt. 12

### COATS SURELOCK®



6110 Thread Wt. 40

- 100% spun polyester
- Perfect for overlock finishing of raw edges, seams and rolled hems
- Economical 3000 yd cones

## Specialty Threads

### COATS BOBBIN®



D78 Thread Wt. 70



S978 Thread Wt. 70

- Soft & lightweight, continuous filament polyester thread
- Creates a smooth backing for designs
- Fine, yet strong
- More thread can be wound on the bobbin meaning less rewinding
- Compatible with polyester, rayon or metallic embroidery threads
- Lint-free, low stretch
- Available in 2 sizes; 1800 yd mini king and 625 yd spool

## COATS BEADING®



D80 Thread Wt. 35

- Size B
- Pre-waxed
- Fine enough for sewing beads, strong enough for stringing beads
- 72 yd per bobbin

## Coats Dual Duty Plus®

### BUTTON, CARPET & CRAFT



S920 Thread Wt. 10

- Strongest and heaviest HAND sewing thread
- Polished glacé finish prevents tangling and abrasion

## Coats Dual Duty XP®

### FINE



S940  
Thread Wt. 60

- Strong, yet fine thread
- Pucker free seams in light-weight fabrics
- Ideal for lingerie, bridal/formal and heirloom sewing

### GENERAL PURPOSE



S900  
S910  
S930  
Thread Wt. 35

- A medium weight for most hand and machine sewing
- For all fibers, knits and wovens
- Largest color range in market
- 3 spool sizes

### HEAVY



S950  
Thread Wt. 15

- A heavier, stronger thread
- For bold topstitching, cording and buttonholes
- Use with interior and exterior upholstery fabrics
- Use a size 16 or 18 machine needle

### FASHION BRIGHTS



S900

- Medium weight for most fabrics
- Strong, durable thread in vibrant colors for home or apparel

### COLOR TINTS



S900

- Palest tint of color
- Excellent for formal gowns, infant layettes

### MULTICOLORS



S900

- Whimsical decorative stitches
- Colorful accent for children's clothing and home accessories

## Coats Dual Duty Plus®

### JEANS & TOPSTITCHING



S977  
Thread Wt. 15

- 3 Ply for better stitch definition
- Heavier weight for topstitching on bottom weight fabrics

### JEANS



S974  
Thread Wt. 20

- Use a 16-18 topstitching
- Extra strong
- Heavier weight for bold topstitching on Denim and other fabrics

### DENIM



S976  
Thread Wt. 30

- Heathered Denim color
- For construction and repair
- Strong

## Coats Dual Duty Plus®

### Hand Quilting Threads

#### BOLD HAND QUILTING™



S922  
Thread Wt. 10

- Our heaviest HAND quilting thread
- Perfect for Big Stitch hand work
- Glacé finish prevents tangles and knots

#### HAND QUILTING



S960  
Thread Wt. 25

- America's favorite HAND quilting thread
- Polished glacé finish provides abrasion resistance and prevents tangling and knotting



262  
Thread Wt. 25

- Multicolor HAND quilting thread adds dimension and interest
- Glacé finish

## Coats Dual Duty XP®

### Machine Quilting Threads

#### PAPER PIECING



S942  
Thread Wt. 60

- Ideal for foundation paper piecing
- Create perfect points without adding bulk
- No distortion when paper is removed

#### Coats Cotton Covered®

#### PIECING & QUILTING



S925 / S926  
Thread Wt. 35

- The look & feel of cotton with the strength of polyester
- 2 spool sizes 250 yd or 500 yd

#### Coats Cotton®

#### ALL PURPOSE



S970  
Thread Wt. 30

- Mercerized for luster and strength
- For all purpose sewing on natural fibers
- 100% Egyptian Extra Long Staple (ELS) cotton

#### MACHINE QUILTING



S975  
Thread Wt. 30

- Extra long staple Egyptian cotton for excellent sewability on natural fibers
- Mercerized for strength and luster
- Size 30, available on 350 yd spool and 1200 yd pencil tubes



V34  
Thread Wt. 30



S972  
Thread Wt. 30

- Extra long staple Egyptian cotton for excellent sewability on natural fibers
- Mercerized for strength and luster
- Multicolors available on 225 yd spool and 1200 yd pencil tubes



V35  
Thread Wt. 30

## Coats Cotton®

### HAND QUILTING



S980  
Thread Wt. 20

- For traditional HAND quilters who prefer sewing with 100% cotton
- Special glacé finish to prevent tangling and knotting and provide abrasion resistance

### Coats Machine Embroidery

#### SOLID COLORS



D75  
Thread Wt. 40



D75  
Thread Wt. 40



S965  
Thread Wt. 40

- Continuous filament tri-lobal construction
- Ideal for baby items, towels, outdoor projects, uniforms and other things that will be laundered frequently
- 40 wt, compatible with digitized embroidery
- Machine washable and dryable
- Colorfast even with chlorine bleach
- Strong, durable, high-luster

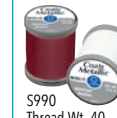
#### MULTICOLORS



D75  
Thread Wt. 40

- Random variegation
- 40 wt, compatible with digitized embroidery
- Use color blends for shading in embroidered designs, contrasting colors to create interest
- Colorfast even with chlorine bleach

## COATS METALLIC®



S990  
Thread Wt. 40

- Ideal for machine quilting, decorative stitching, and appliqué
- Suitable for conventional or overlock machine sewing, hand embroidery and cross stitch



- Perfect thread to add the luster of precious metals to projects



D79  
Thread Wt. 40

- Smooth finish for trouble-free sewing
- Ideal for machine quilting, decorative stitching, digitized embroidery designs and appliqué
- 40 wt., compatible with digitized embroidery

- Coating of pure silver for a brilliant sheen

- Machine washable and dryable

#### COATS GLOW IN THE DARK



D86  
Thread Wt. 40

- 100% polyester, machine washable and dryable
- Use as an accent for children's clothing and on fun accessories for their rooms
- The glow quickly recharges when exposed to light. For optimum glow, select filled in designs rather than outlines.

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